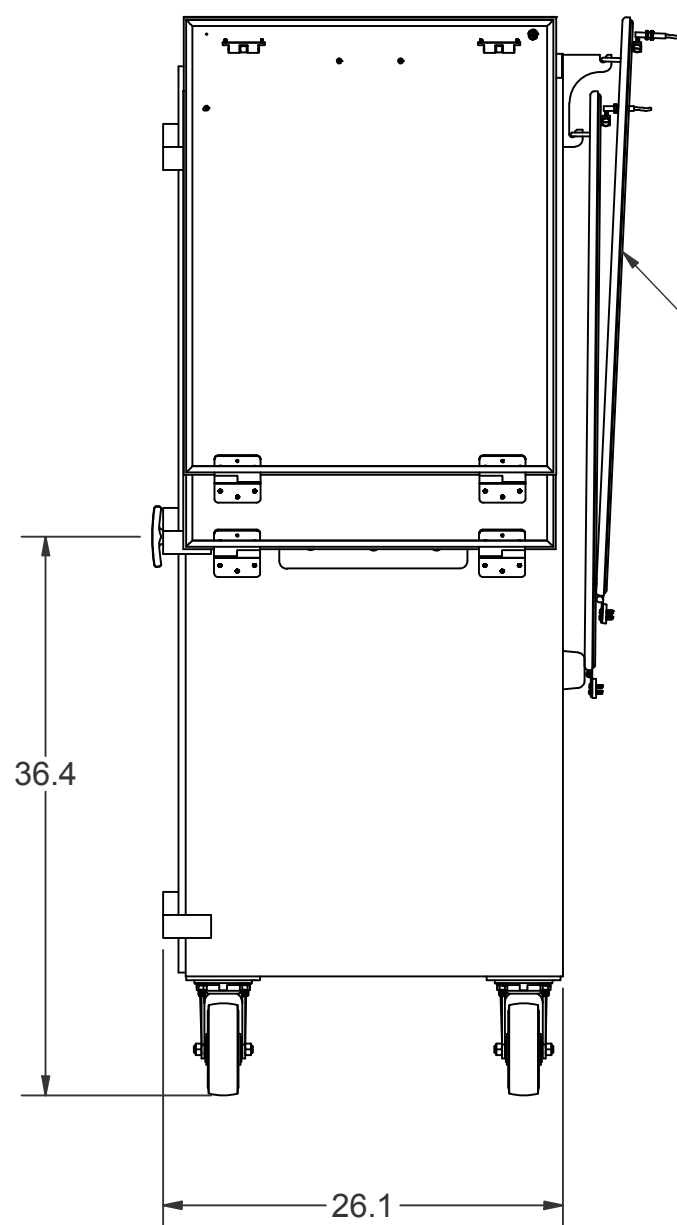
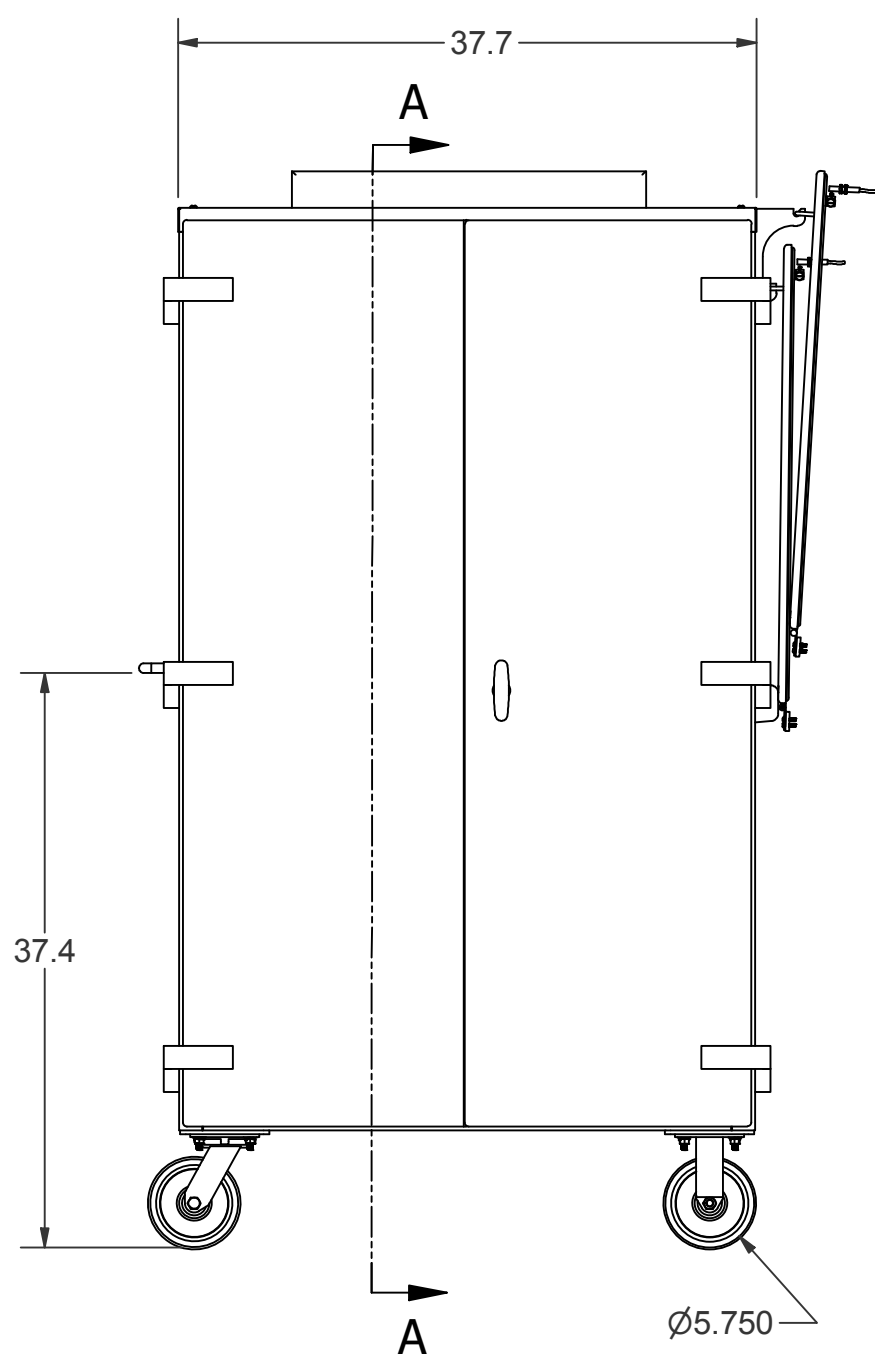
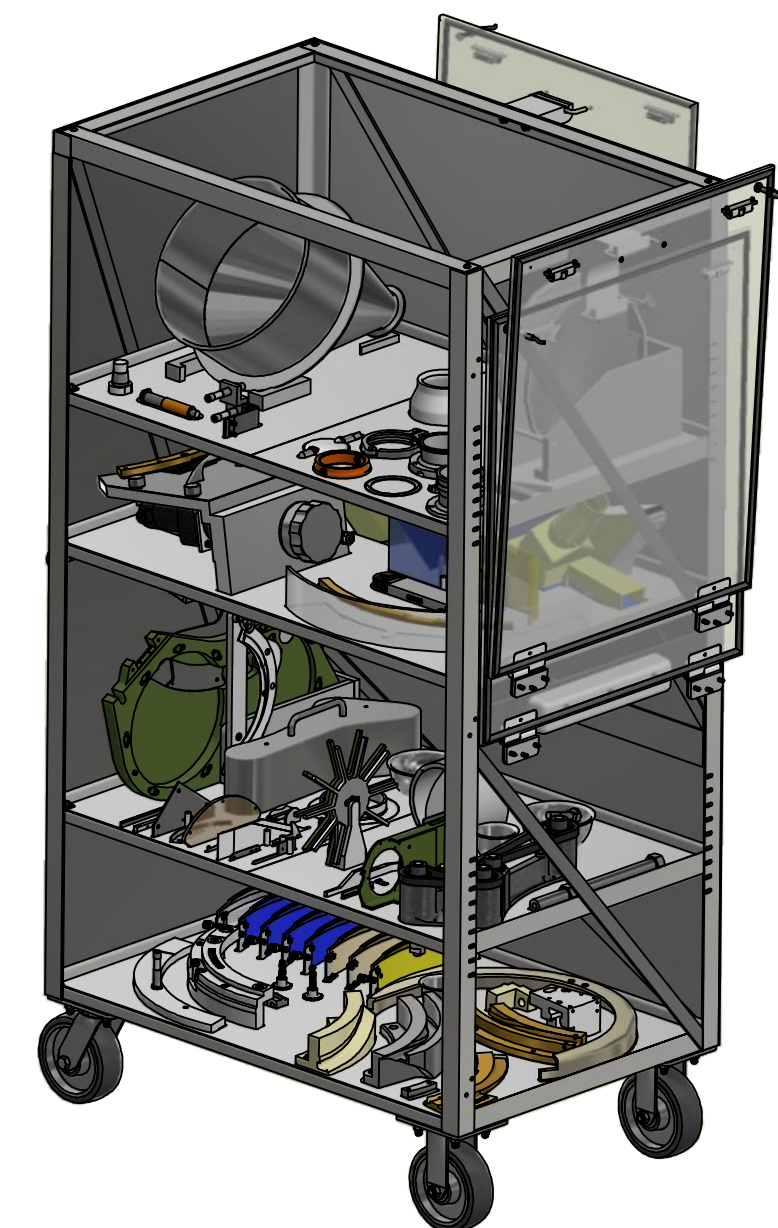


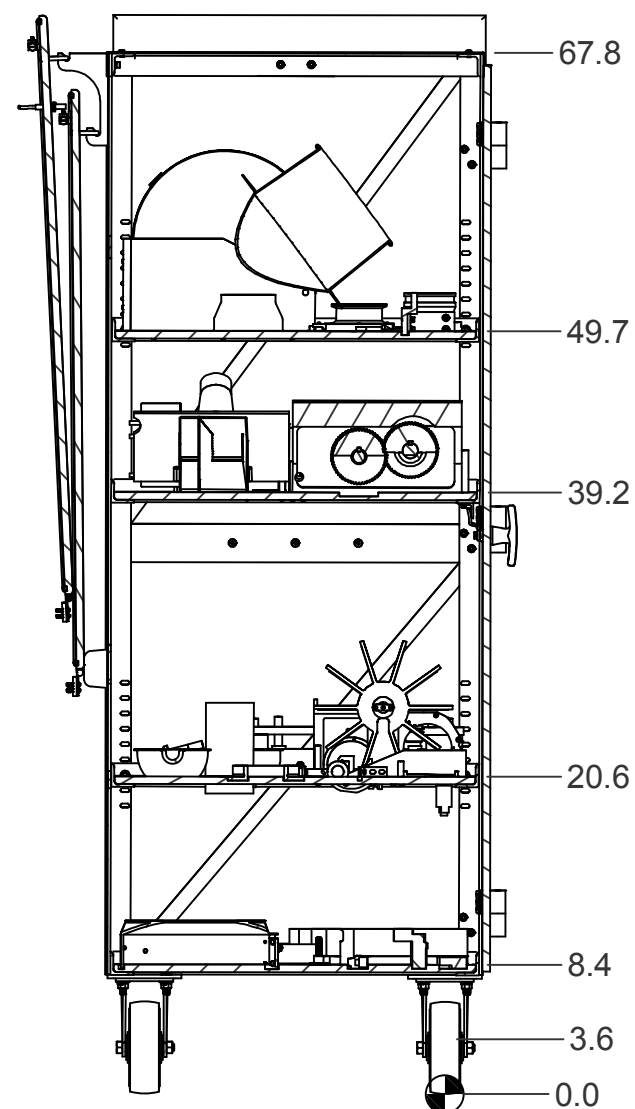
DOORS OPEN  
SCALE 0.08 : 1



NOVA1 Upper Doors.



ROOF, DOORS AND RH PANEL REMOVED  
SCALE 0.08 : 1



SECTION A-A  
SHELF HEIGHT  
SCALE 0.08 : 1

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ENGINEER		
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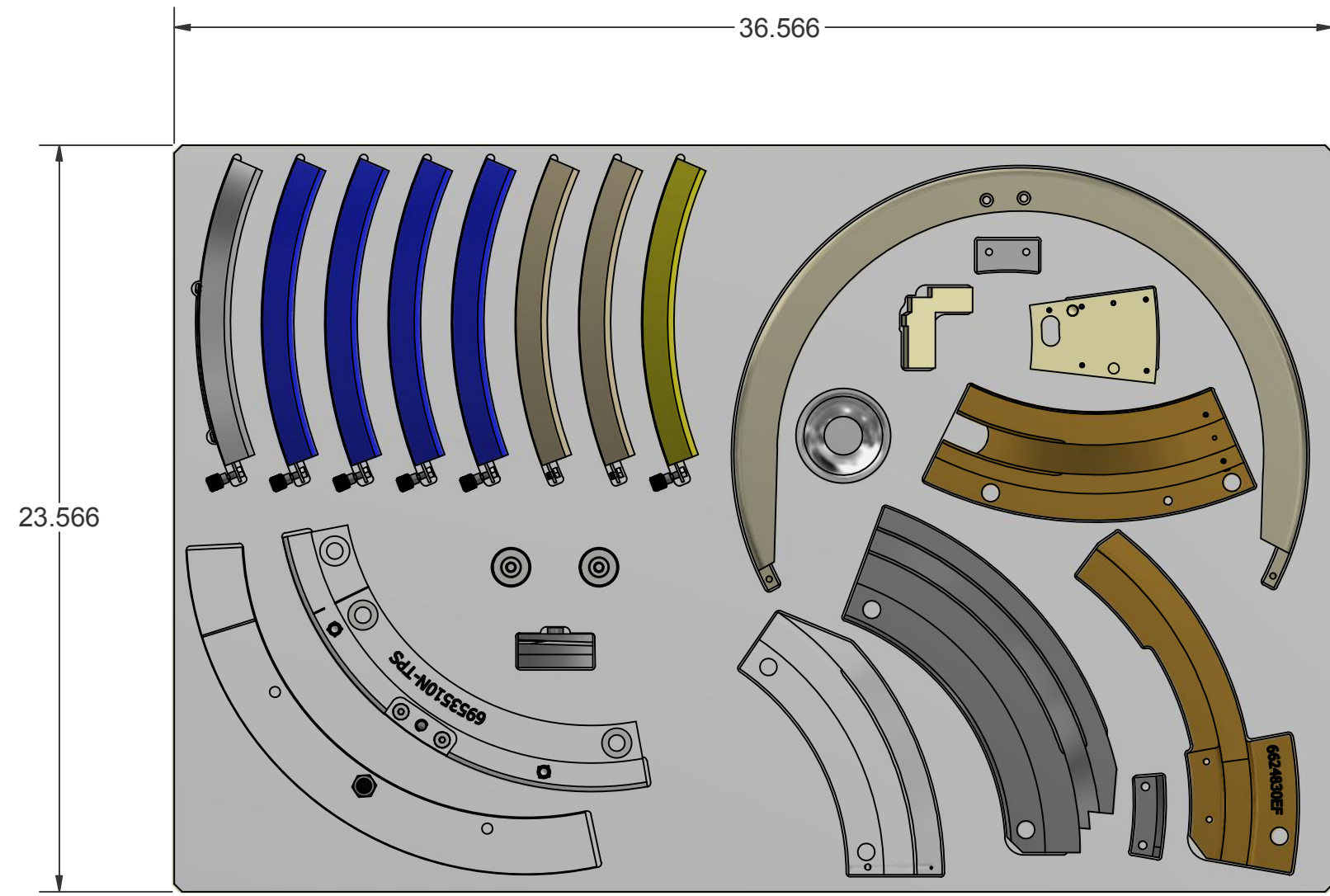
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES AND INCLUDE FINISHES.  
TOLERANCES: Fractions +/- 1/64, Angles +/- 1; 4 Place Decimals +/- .0005, 3 Place Decimals +/- .005, 2 Places +/- .01, 1 Place +/- .025

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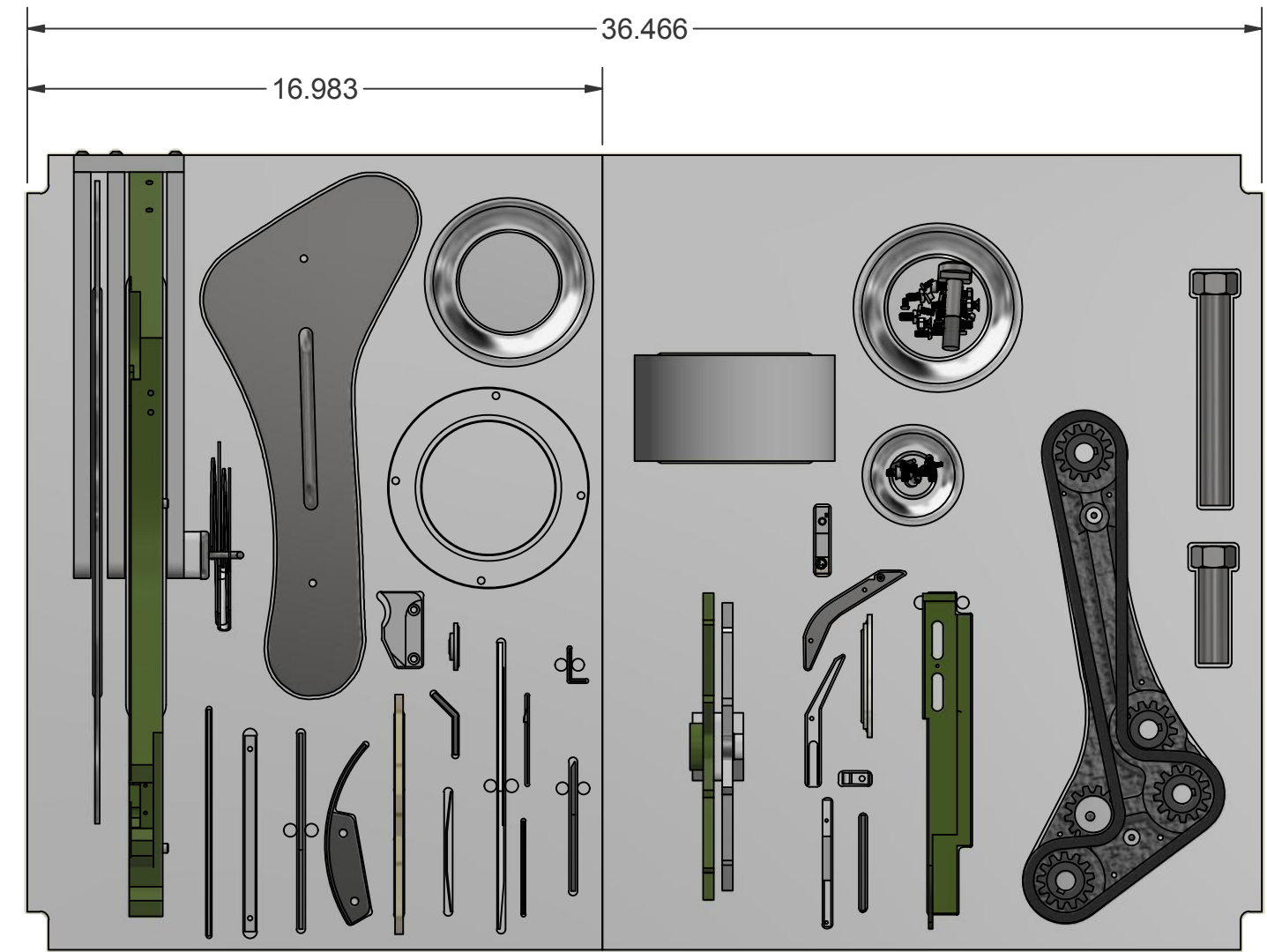
TITLE:  
**NOVA PARTS CART ASSEMBLY**

PRODUCT: PARTS CART	PART NO. NOVA-00-001	REV. 0
SCALE: .08 : 1	DRAWING NO. NOVA-00-001	DATE 4/5/19
		SHEET 1 of 3

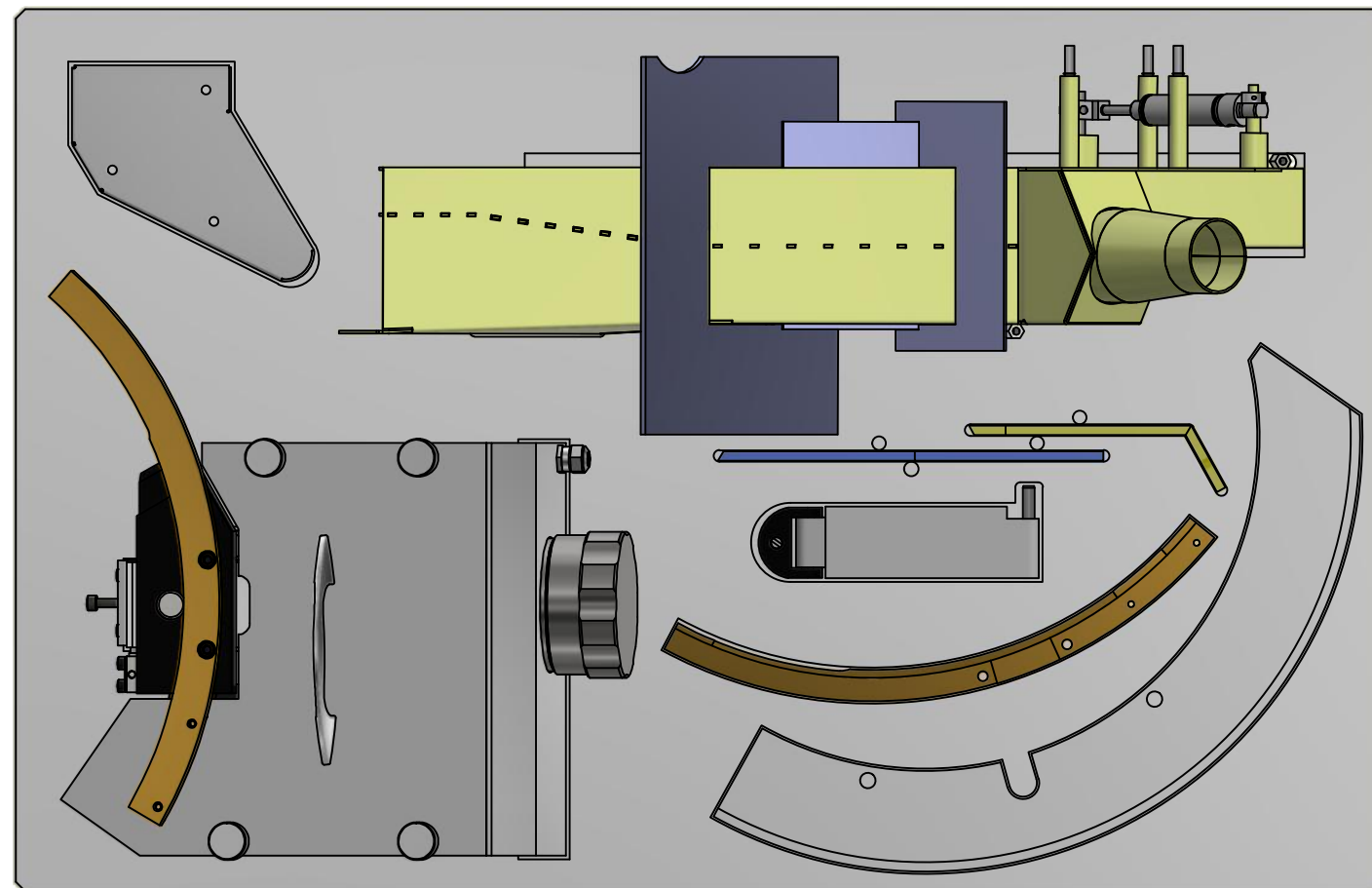




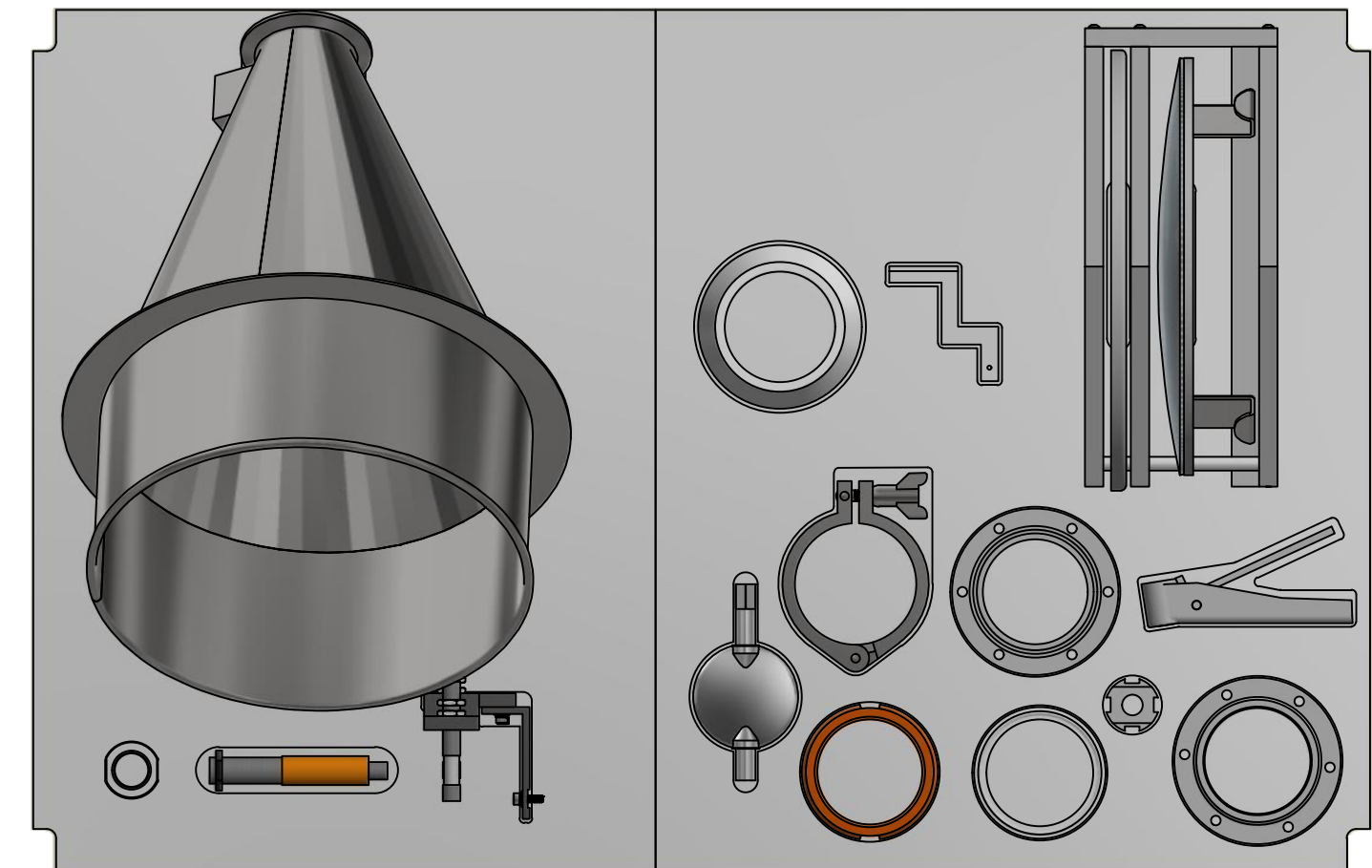
NOVA-00-100  
SHELF, CAM COMPONENTS ASSY  
SCALE .2



NOVA-00-102  
ADJUSTABLE SHELF, FEEDER COMPONENTS ASSY  
SCALE .2



NOVA-00-101  
SHELF, WEIGHT & CHUTE ASSY  
SCALE .2

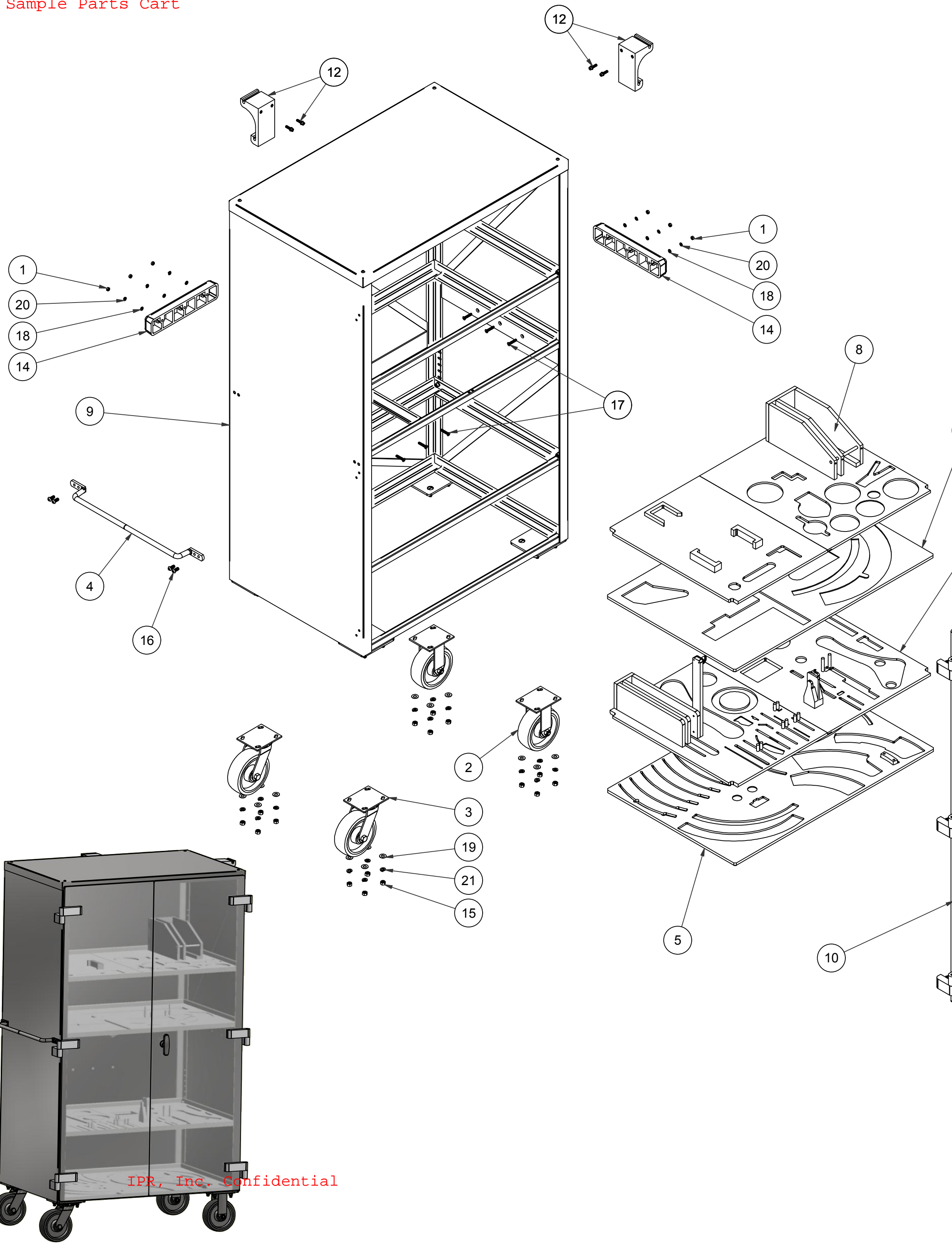


NOVA-00-103  
ADJUSTABLE SHELF, HOPPER COMPONENTS ASSY  
SCALE .2

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<p>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES AND INCLUDE FINISHES. TOLERANCES: Fractions +/- 1/64, Angles +/- 1; 4 Place Decimals +/- .0005, 3 Place Decimals +/- .005, 2 Places +/- .01, 1 Place +/- .025</p>			<p><b>NOVA PARTS CART ASSEMBLY</b></p>	
PRODUCT:	NOVA-00-001	PART NO.	NOVA-00-001	REV. 0
SCALE:	.08 : 1	DRAWING NO.	NOVA-00-001	DATE 4/5/19
				SHEET 2 of 3





ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	4701508	6	NUT, M6 HEX SS	0
2	CASTA906R	2	CASTER, RIDGID, BRG, SS, 6"OD	0
3	CASTA906S	2	CASTER, SWIVEL, SS, 6" OD	0
4	HDL10035	1	FORMED 304 SS PULL HANDLE, 24"	0
5	NOVA-00-100	1	SHELF, CAM COMPONENTS ASSY	0
6	NOVA-00-101	1	SHELF, WEIGHT & CHUTE ASSY	0
7	NOVA-00-102	1	ADJUSTABLE SHELF, FEEDER COMPONENTS ASSY	0
8	NOVA-00-103	1	ADJUSTABLE SHELF, HOPPER COMPONENTS ASSY	0
9	NOVA-00-106	1	CABINET FRAME WELDMENT	0
10	NOVA-00-107-LH	1	DOOR ASSEMBLY, LEFT	0
11	NOVA-00-107-RH	1	DOOR ASSEMBLY, RIGHT	0
12	NOVA-00-120	2	DOOR HANGER ASSY	0
13	NOVA-00-127	2	PULL HANDLE NUT	0
14	NOVA-00-134	2	BUMPER, WHITE	0
15	NUTA13710	16	NUT, 3/8-16 HEX SST	0
16	SCRM30820	4	SCREW, M8 X M20 BTN HD SST	0
17	SCRM70613	6	SCREW M6 X 35 FLT HD SOC, SS	0
18	WASHER11610	6	WASHER, FLAT M6 SST	0
19	WASHER13710	16	WASHER, FLAT 3/8 SST	0
20	WASHER21610	6	WASHER, LOCK M6 SST	0
21	WASHER23710	16	WASHER, LOCK 3/8 SST	0

PREPARED	mtate	1/18/2019
CHECKED		
ENGINEER		
APPROVAL		

<b>IPR, Inc.</b>		1241 Hardt Circle Bartlett, IL 60103	
TITLE: <b>NOVA PARTS CART ASSEMBLY</b>			
PRODUCT: PARTS CART	PART NO. NOVA-00-001	REV.	0
SCALE: .08 : 1	DRAWING NO. NOVA-00-001	DATE	4/5/19
		SHEET	3 of 3

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