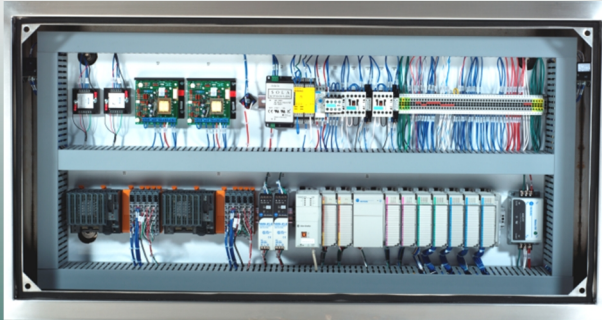


# Tablet Press Controls



## IPR TPAC



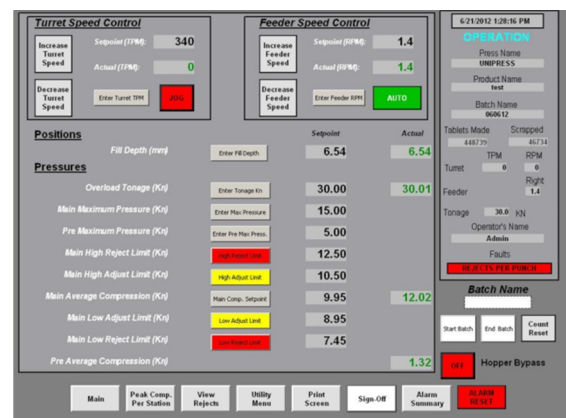
The TPAC System – Utilizing Allen Bradley PLC Technology for Familiarity, Reliability, and Flexibility

### Features

- **Highlights**
- Robust and Proven Design
- User Friendly, Feature Rich
- Configurable Modular System
- Portable to Multiple Presses
  
- **Security**
- User Access Control
- FactoryTalk View User Security or
- Windows Security Integration
- Optional Indala or HID Card Reader
  
- **Hardware Features**
- Allen Bradley CompactLogix PLC
- PanelView Plus or Industrial PC
- High Speed Analog I/O
- Strain Gage Mechanisms
- Single or Group Tablet Reject
- Single-Piece Machined Discharge Chutes
  
- **Software Features**
- Allen Bradley FactoryTalk View
- Microsoft Sequel Server Express
- Main & Pre Compression Force Display
- Automatic Weight Control via Average Force Feedback
- Tablet Reject via Individual Punch Station Force Limits
- Automatic Setup
- Product Recipe
- Press Parameters & Calibration
- Operation Screen with Tablet Check
- Rejects Per Station Screen
- Optional Audit Trail
- Optional Batch Reporting
- Optional OEE Interface
- Optional Central Database
- Optional Tablet Tester Interface
- Optional Deduster Interface

### Your Benefits

- **Improved Quality Assurance**
- Automatic Tablet Weight Control
- Reject Out of Specification Tablets
- Compression Force Monitoring & Statistics
- Data Logging & Reporting
  
- **Improved Productivity & Efficiency**
- Tablet Press Diagnostics and Troubleshooting
- Alarm Messaging
  
- **Improved Product Setup**
- Product Recipes and Automatic Setup Optimizes Press Setup
  
- **Improved Troubleshooting**
- Open system enables online view of ladder logic
- Modem for remote support
- Eliminate proprietary difficult to troubleshoot circuit boards



TPAC Press Operation Screen